

Raw materials Locally source tea/raw materials, if at all possible.	Manufacturing Have factories closer to the growing regions.	Distribution Only make journeys with a full lorry load.	Use Only boil enough water in the kettle rather than much more than needed	Disposal Recycle as much as the tea product as possible e.g. cardboard packaging
Raw materials Use biofuels/alternative energy sources for tractors and other machinery.	Manufacturing Dry tea before shipping so more can be sent to the factory in one go.	Distribution Reduce size of products and packaging so lorry can transport more products per load	Use Handwash cups.	Disposal Re-use tea bags for another cup of tea
Raw materials Identify tea plants with a shorter growing period	Manufacturing Make factories more energy efficient- insulation etc.	Distribution Use biofuels in the lorries.	Use Re-use tea bags.	Disposal Use tea bags as compost, around acid-loving plants such as azaleas and camellias
Raw materials Grow tea plants with higher yield	Manufacturing Use renewable energy sources in the factory.	Distribution Make sure distribution centres are well located and not out of the way.	Use Don't use disposable cups	Disposal Create tea products with less packaging
Raw materials Minimise the time between harvesting and use in manufacture	Manufacturing Extract more tea from every plant	Distribution Make distribution network as simple as possible	Use Develop innovative linked products e.g. low temperature detergents for washing-up	Disposal Start a local food waste collection scheme